

Work Order ID 104701

104701

Page 1

July-16-13 2:34:29 PM

Item ID: D2571

Revision ID:

Item Name: Saddle, Fwd. Out

Start Date: 7/16/13

Start Qty: 12.00

12

Required Date: 8/05/13

Req'd Qty: 12.00

12

Reference:

Accept

N9000040100

Setup Start

NS1

Stop

NS2

Cust Item ID:

Customer:

Approvals:

Process Plan: MJS

Date: 13-07-16

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

NR1

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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D2571	F
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100

0.00

100

HAAS I

HAAS CNC vertical machine #1

HAAS CNC VERTICAL MACHINING #1

Memo

Program Batch No. 6

Double check by: F.K.

1-Machine Step No 1 per Folio FA051 and inspect per attached Dimension Sheets

2-Machine Step No 2 per Folio FA051 and inspect per attached Dimension Sheets

3-Machine Step No 3 per Folio FA051 and inspect

JFC 2013-08-24

1/2 13-08-27

20

φ

PHO

110

0.00

110

Mill Conv

Conventional Milling Machine

CONVENTIONAL MILLING MACHINE

Memo

Machine keyway as per dwg D2571 & D2572

JFC 2013-08-24

1/2

20

φ

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

DQA: Aut Date: 13/09/17QA Closed: X Date: 13/9/16

Work Order: <u>104701</u> Part No. <u>D2571</u> NCR No. <u>B-3017</u>	DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input checked="" type="checkbox"/> Work Order Update <input type="checkbox"/>	AGAINST DEPARTMENT/PROCESS <table style="width:100%; font-size: small;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Crosstube <input type="checkbox"/></td> <td>Water Jet <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input checked="" type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>	Machining <input checked="" type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>	
Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>															
Machining <input checked="" type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>															
Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>															
Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>																

Root Cause`		Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Doc/Data		13/8/27	100	1	Top holes are shifted. * Edge distance under tolerance by 0.001	CP 13/8/27	Acceptable. Test fit with skid & tube OK	CP 13/8/27	DAS 16 9-89	DAS 16 9-89
Equip/Tooling										
Operator	X									
Material										
Setup										
Other										
Process			Overall width is 0.004" under tolerance in some locations - (Dim 2.000 7.986)		Width acceptable. CP 13/8/30		B before	B before		
Supplier										
Training										
Unapproved										

RC. ~~not~~ not FAULT CATEGORY

Landing Gear <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric to O/S <input type="checkbox"/> Cracks <input type="checkbox"/> Crushed/Crimped. <input type="checkbox"/> Cuffs <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Ripples in Bend~ <input type="checkbox"/> Torque Waves in Extrusion <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube	RC. not <u>not</u> <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damaged <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drill Holes <input type="checkbox"/> Drawing <input type="checkbox"/> Finish <input type="checkbox"/> Folio	<input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Maintenance <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Offset <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence <input type="checkbox"/> Outside Dimensions	<input type="checkbox"/> Ovalized <input checked="" type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge	<input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other
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Page 2

Accept

Setup Start *NS1*

Stop *NS2*

Cust Item ID:

12

Customer:

12

Reference:

Run Start *NR1*

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Stop *NR2*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

[illegible]

Work Order ID 104701

July-16-13 2:34:29 PM

104701

Page 3

Item ID: D2571

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Saddle, Fwd. Out

Stop *NS2*

Start Date: 7/16/13 Start Qty: 12.00

12

Cust Item ID:

Required Date: 8/05/13 Req'd Qty: 12.00

12

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150	White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum	0.00							
150									
Powdercoat									
Powder Coating									
	Memo								
	START TIME: 8:30	0.00							
	OVEN TEMPERATURE: 320 °F								
	FINISH TIME: 9:00								
160	QC3- Inspect Part Finish	0.00							
160									
QC									
Quality Control	Memo	0.00							
170	Identify as per dwg & Stock Location: ST441	0.00							
170									
Packaging									
Packaging	Memo	0.00							

20x PM 13/09/06

20

20x 13-09-06

Work Order ID 104701

July-16-13 2:34:29 PM

104701

Page 4

Item ID: D2571

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Saddle. Fwd, Out

Stop *NS2*

Start Date: 7/16/13 Start Qty: 12.00

12

Cust Item ID:

Required Date: 8/05/13 Req'd Qty: 12.00

12

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
180	QC21- Final Inspection - Work Order Release	0.00							
180									
QC	Memo	0.00							
Quality Control									

13/9/94
13-09-4

Picklist Print

July-16-13 2:34:35 PM

Page 1

Work Order ID: 104701

104701

Parent Item: D2571

D2571

Parent Item Name: Saddle, Fwd, Out

Start Date: 7/16/13

Required Date: 8/05/13

Start Qty: 12.00

Required Qty: 12.00

Comments: IPP: 102.10.02Re-format: Change to Dwg Rev. D & incorporated D2572KJ

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D6101-007		Manufactured	No			100	Each	90.0000	1	12			

D6101-007

Saddle Billet

**

13-08-22

Location

Loc Qty

Loc Code

MAT041

20

92730

20

MAT042

30

103030

30

MAT044

40

102215

40

x9

105 096

x11

DART AEROSPACE LTD	Work Order: 104701
Description: Saddle, Fwd Outboard	Part Number: D2571
Inspection Dwg: D2571 Rev. F	Page 1 of 1

Inspect dimensions highlighted on inspection sheet drawing D2571 Rev. E and record below:

Dim	Min	Max	Go/No Go Gauge	Recorded Actual Dimensions				By	Date
				1	2	3	4		
A	0.438	0.443		0.440	0.440	0.440	0.440		
B	1.745	1.755		1.749	1.749	1.749	1.749		
C	3.495	3.505		3.499	3.499	3.499	3.499		
D	1.745	1.755		1.749	1.749	1.749	1.749		
E	7.990	8.010		8.001	8.000	8.000	8.002		
F	0.490	0.510		0.497	0.494	0.498	0.504		
G	0.257	0.262		0.260	0.260	0.260	0.260		
H	0.375	0.380		0.378	0.378	0.378	0.378		
I	0.490	0.510		0.502	0.490	0.498	0.501		
J	1.174	1.184		1.178	1.178	1.178	1.178		
K	0.558	0.578		0.567	0.568	0.567	0.567		
L	1.174	1.184		1.178	1.178	1.178	1.178		
M	1.490	1.500		1.494	1.494	1.494	1.494		
N	2.495	2.505		2.499	2.499	2.499	2.499		
O	3.869	3.879		3.872	3.872	3.872	3.872		
P	0.115	0.135		0.126	0.126	0.127	0.123		
Q	0.115	0.135		0.128	0.128	0.128	0.128		
R	0.240	0.260		0.256	0.257	0.258	0.257		
S	0.115	0.135		0.131	0.132	0.130	0.132		
T	0.178	0.198		0.188	0.188	0.188	0.188		
U	2.940	2.980		2.959	2.959	2.960	2.959		
V	0.230	0.250		0.247	0.244	0.247	0.213		
W	0.115	0.135		0.118	0.119	0.125	0.122		
X	0.308	0.313		0.3115	0.311	0.3115	0.3115		
Y	0.760	0.765		0.760	0.760	0.760	0.760		
Z	0.352	0.372		0.360	0.363	0.363	0.361		
AA	0.470	0.530		0.500	0.500	0.500	0.500		
AB	0.615	0.635		0.622	0.626	0.626	0.626		
AC	0.053	0.073		0.063	0.063	0.063	0.063		
AD	0.240	0.260		0.247	0.250	0.280	0.248		
AE	1.375	1.395		1.386	1.387	1.386	1.388		
AF	0.115	0.135		0.127	0.127	0.127	0.127		
AG	0.240	0.280		0.247	0.247	0.247	0.247		
AH	0.240	0.260		0.256	0.253	0.257	0.251		
AI	2.000	2.020		2.002	2.0015	2.002	2.003		
AJ	0.023	0.043		0.033	0.033	0.033	0.033		
Accept/Reject									

Measured by: Jfc
Date: 2013-08-24

Audited by: SA
Date: 13-9-5

Rev	Date	Change	Revised by	Approved
B	02.09.24	Re-format; Added Rev. D	KJ	
C	02.10.11	Re-format; Added DT8682, DT8683, DT8684	KJ	
D	05.05.05	Added dimension AI	KJ/RF	
E	05.12.05	Added dimension AJ	KJ/JLM	
F	13.03.07	Dwg Rev updated	KJ	

DART AEROSPACE LTD	Work Order:	104701
Description: Saddle, Fwd Outboard	Part Number:	D2571
Inspection Dwg: D2571 Rev. F		Page 1 of 1

Inspect dimensions highlighted on inspection sheet drawing D2571 Rev. E and record below:

Dim	Min	Max	Go/No Go Gauge	Recorded Actual Dimensions				By	Date
				15	26	37	48		
A	0.438	0.443		0.440	0.440	0.440	0.440		
B	1.745	1.755		1.749	1.749	1.749	1.749		
C	3.495	3.505		3.499	3.499	3.499	3.499		
D	1.745	1.755		1.749	1.749	1.749	1.749		
E	7.990	8.010		8.004	8.004	8.004	8.003		
F	0.490	0.510		0.502	.501	.502	.503		
G	0.257	0.262		0.260	0.260	0.260	0.260		
H	0.375	0.380		0.378	0.378	0.378	0.378		
I	0.490	0.510		0.5005	0.498	0.5005	.500		
J	1.174	1.184		1.178	1.178	1.178	1.178		
K	0.558	0.578		0.565	0.565	0.565	.566		
L	1.174	1.184		1.178	1.178	1.178	1.178		
M	1.490	1.500		1.494	1.494	1.494	1.494		
N	2.495	2.505		2.499	2.499	2.499	2.499		
O	3.869	3.879		3.873	3.873	3.873	3.873		
P	0.115	0.135		0.123	0.123	0.123	.124		
Q	0.115	0.135		0.128	0.128	0.128	0.128		
R	0.240	0.260		0.257	0.258	0.257	.253		
S	0.115	0.135		0.131	0.130	0.130	.123		
T	0.178	0.198		0.188	0.188	0.188	0.188		
U	2.940	2.980		2.960	2.959	2.960	2.960		
V	0.230	0.250		0.245	0.240	0.242	.240		
W	0.115	0.135		0.120	0.119	0.119	.119		
X	0.308	0.313		0.3115	0.3115	0.3115	0.3105		
Y	0.760	0.765		0.760	0.760	0.760	0.760		
Z	0.352	0.372		0.363	.363	.362	.362		
AA	0.470	0.530		0.500	0.500	0.500	0.500		
AB	0.615	0.635		0.626	.624	.625	.625		
AC	0.053	0.073		0.063	0.063	0.063	0.063		
AD	0.240	0.260		0.249	0.245	0.246	.258		
AE	1.375	1.395		1.3865	1.390	1.389	1.391		
AF	0.115	0.135		0.127	0.127	0.127	0.127		
AG	0.240	0.280		0.247	0.247	0.247	0.247		
AH	0.240	0.260		0.255	0.249	0.250	.250		
AI	2.000	2.020		2.001	2.0045	2.0035	2.006		
AJ	0.023	0.043		0.033	0.033	0.033	0.033		
Accept/Reject									

Measured by:	JFC / RT
Date:	2013-08-26

Audited by:	SA
Date:	13-9-5

Rev	Date	Change	Revised by	Approved
B	02.09.24	Re-format; Added Rev. D	KJ	
C	02.10.11	Re-format; Added DT8682, DT8683, DT8684	KJ	
D	05.05.05	Added dimension AI	KJ/RF	
E	05.12.05	Added dimension AJ	KJ/JLM	
F	13.03.07	Dwg Rev updated	KJ	

215 10 300

101	102	103	104
105	106	107	108
109	110	111	112
113	114	115	116
117	118	119	120

121	122	123	124
125	126	127	128
129	130	131	132
133	134	135	136
137	138	139	140

141	142	143	144
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DART AEROSPACE LTD	Work Order:	104701
Description: Saddle, Fwd Outboard	Part Number:	D2571
Inspection Dwg: D2571 Rev. F		Page 1 of 1

Inspect dimensions highlighted on inspection sheet drawing D2571 Rev. E and record below:

				Recorded Actual Dimensions					
Dim	Min	Max	Go/No Go Gauge	91	102	118	128	By	Date
A	0.438	0.443		.440	.440	.440	.440		
B	1.745	1.755		1.750	1.750	1.750	1.750		
C	3.495	3.505		3.500	3.500	3.500	3.500		
D	1.745	1.755		1.750	1.750	1.750	1.750		
E	7.990	8.010		8.000	8.000	8.000	8.003		
F	0.490	0.510		.500	.500	.500	.500		
G	0.257	0.262		.260	.260	.260	.260		
H	0.375	0.380		.378	.378	.378	.378		
I	0.490	0.510		.500	.500	.500	.502		
J	1.174	1.184		1.179	1.179	1.179	1.179		
K	0.558	0.578		.568	.568	.568	.569		
L	1.174	1.184		1.179	1.179	1.179	1.179		
M	1.490	1.500		1.495	1.495	1.495	1.495		
N	2.495	2.505		2.500	2.500	2.500	2.500		
O	3.869	3.879		3.874	3.874	3.874	3.874		
P	0.115	0.135		.124	.123	.125	.123		
Q	0.115	0.135		.125	.125	.125	.125		
R	0.240	0.260		.256	.256	.252	.255		
S	0.115	0.135		.127	.126	.128	.126		
T	0.178	0.198		.188	.188	.188	.188		
U	2.940	2.980		2.960	2.960	2.960	2.960		
V	0.230	0.250		.240	.238	.239	.240		
W	0.115	0.135		.119	.118	.119	.121		
X	0.308	0.313		0.3105	0.3115	0.310	0.311		
Y	0.760	0.765		0.760	0.760	0.760	0.760		
Z	0.352	0.372		.362	.362	.362	.361		
AA	0.470	0.530		.500	.500	.500	.500		
AB	0.615	0.635		.625	.625	.624	.624		
AC	0.053	0.073		.063	.063	.063	.063		
AD	0.240	0.260		.246	.248	.245	.245		
AE	1.375	1.395		1.390	1.390	1.392	1.389		
AF	0.115	0.135		.125	.125	.125	.125		
AG	0.240	0.280		.250	.250	.250	.250		
AH	0.240	0.260		.250	.250	.249	.250		
AI	2.000	2.020		2.005	2.006	2.007	2.008		
AJ	0.023	0.043		.033	.033	.033	.033		
Accept/Reject									

Measured by: JFC / ET
Date: 201308-29

Audited by: SA
Date: 13-9-5

Rev	Date	Change	Revised by	Approved
B	02.09.24	Re-format; Added Rev. D	KJ	
C	02.10.11	Re-format; Added DT8682, DT8683, DT8684	KJ	
D	05.05.05	Added dimension AI	KJ/RF	
E	05.12.05	Added dimension AJ	KJ/JLM	
F	13.03.07	Dwg Rev updated	KJ	

DART AEROSPACE LTD		Work Order:	
Description: Saddle, Fwd Outboard		Part Number:	D2571
Inspection Dwg: D2571 Rev. F		Page 1 of 1	

Inspect dimensions highlighted on inspection sheet drawing D2571 Rev. E and record below:

				Recorded Actual Dimensions				By	Date
Dim	Min	Max	Go/No Go Gauge	13	#14	#15	#16		
A	0.438	0.443		.440	.440	.440	.440		
B	1.745	1.755		1.750	1.750	1.750	1.750		
C	3.495	3.505		3.500	3.500	3.500	3.500		
D	1.745	1.755		1.750	1.750	1.750	1.750		
E	7.990	8.010		8.001	8.003	8.002	7.986		
F	0.490	0.510		0.500	0.505	0.503	0.498		
G	0.257	0.262		.260	.260	.260	.260		
H	0.375	0.380		.378	.378	.378	.378		
I	0.490	0.510		0.501	0.499	0.499	0.499		
J	1.174	1.184		1.179	1.179	1.179	1.179		
K	0.558	0.578		0.568	0.568	0.565	0.560		
L	1.174	1.184		1.177	1.177	1.177	1.177		
M	1.490	1.500		1.495	1.495	1.495	1.495		
N	2.495	2.505		2.500	2.500	2.500	2.500		
O	3.869	3.879		3.874	3.874	3.874	3.874		
P	0.115	0.135		0.123	0.123	0.123	0.123		
Q	0.115	0.135		.125	.125	.125	.125		
R	0.240	0.260		0.257	0.259	0.257	0.257		
S	0.115	0.135		0.129	0.129	0.130	0.130		
T	0.178	0.198		.188	.188	.188	.188		
U	2.940	2.980		2.960	2.960	2.960	2.960		
V	0.230	0.250		0.239	0.242	0.238	0.241		
W	0.115	0.135		0.120	0.119	0.119	0.119		
X	0.308	0.313		0.311	0.311	0.311	0.311		
Y	0.760	0.765		0.760	0.760	0.760	0.760		
Z	0.352	0.372		0.362	0.363	0.362	0.364		
AA	0.470	0.530		.500	.500	.500	.500		
AB	0.615	0.635		0.625	0.629	0.616	0.625		
AC	0.053	0.073		.063	.063	.063	.063		
AD	0.240	0.260		0.246	0.249	0.244	0.245		
AE	1.375	1.395		1.380	1.392	1.391	1.391		
AF	0.115	0.135		.125	.125	.125	.125		
AG	0.240	0.280		.250	.250	.250	.250		
AH	0.240	0.260		0.248	0.253	0.249	0.250		
AI	2.000	2.020		2.006	2.007	2.004	2.004		
AJ	0.023	0.043		.033	.033	.033	.033		
Accept/Reject									

Measured by:	2013-08-29 JFE/JET
Date:	2013-08-29

Audited by:	
Date:	13-9-5

Rev	Date	Change	Revised by	Approved
B	02.09.24	Re-format; Added Rev. D	KJ	
C	02.10.11	Re-format; Added DT8682, DT8683, DT8684	KJ	
D	05.05.05	Added dimension AI	KJ/RF	
E	05.12.05	Added dimension AJ	KJ/JLM	
F	13.03.07	Dwg Rev updated	KJ	

DART AEROSPACE LTD		Work Order:	
Description: Saddle, Fwd Outboard		Part Number:	D2571
Inspection Dwg: D2571 Rev. F		Page 1 of 1	

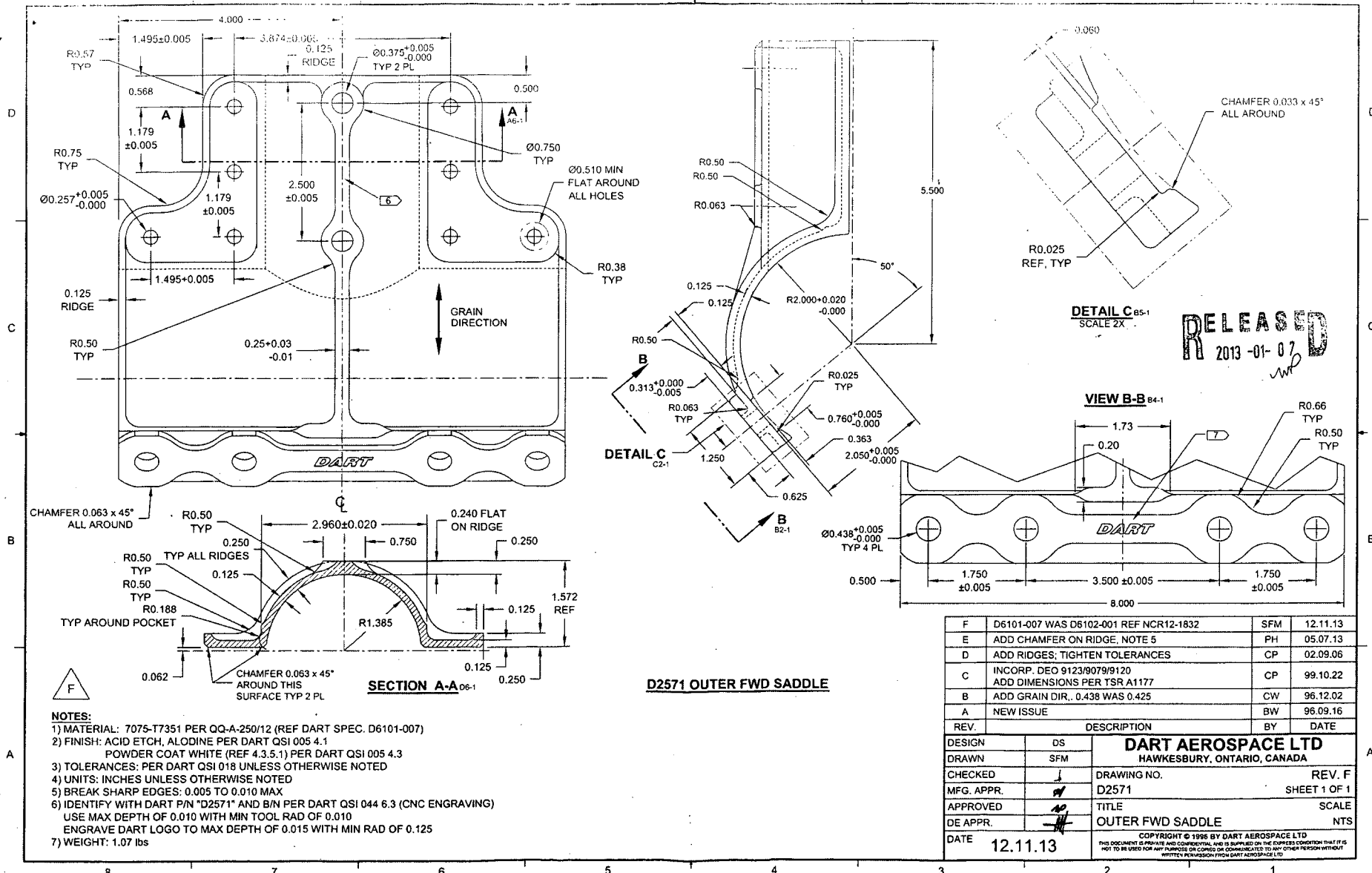
Inspect dimensions highlighted on inspection sheet drawing D2571 Rev. E and record below:

				Recorded Actual Dimensions					
Dim	Min	Max	Go/No Go Gauge	17	218	819	420	By	Date
A	0.438	0.443		0.440	0.440	0.440	0.440		
B	1.745	1.755		1.750	1.750	1.750	1.750		
C	3.495	3.505		3.500	3.500	3.500	3.500		
D	1.745	1.755		1.750	1.750	1.750	1.750		
E	7.990	8.010		8.000	8.005	8.005	8.001		
F	0.490	0.510		0.503	0.501	0.506	0.509		
G	0.257	0.262		0.260	0.260	0.260	0.260		
H	0.375	0.380		0.378	0.378	0.378	0.378		
I	0.490	0.510		0.497	0.500	0.501	0.502		
J	1.174	1.184		1.179	1.179	1.179	1.179		
K	0.558	0.578		0.564	0.566	0.566	0.566		
L	1.174	1.184		1.179	1.179	1.179	1.179		
M	1.490	1.500		1.495	1.495	1.495	1.495		
N	2.495	2.505		2.500	2.500	2.500	2.500		
O	3.869	3.879		3.874	3.874	3.874	3.874		
P	0.115	0.135		0.123	0.127	0.122	0.122		
Q	0.115	0.135		0.125	0.125	0.125	0.125		
R	0.240	0.260		0.257	0.258	0.258	0.258		
S	0.115	0.135		0.128	0.128	0.129	0.129		
T	0.178	0.198		0.188	0.188	0.188	0.188		
U	2.940	2.980		2.960	2.960	2.960	2.960		
V	0.230	0.250		0.243	0.243	0.243	0.240		
W	0.115	0.135		0.119	0.121	0.119	0.121		
X	0.308	0.313		0.311	0.311	0.311	0.311		
Y	0.760	0.765		0.760	0.760	0.760	0.760		
Z	0.352	0.372		0.364	0.365	0.365	0.364		
AA	0.470	0.530		0.500	0.502	0.500	0.500		
AB	0.615	0.635		0.624	0.625	0.624	0.624		
AC	0.053	0.073		0.063	0.063	0.063	0.063		
AD	0.240	0.260		0.246	0.246	0.247	0.244		
AE	1.375	1.395		1.391	1.391	1.389	1.390		
AF	0.115	0.135		0.125	0.125	0.125	0.125		
AG	0.240	0.280		0.250	0.250	0.250	0.250		
AH	0.240	0.260		0.251	0.251	0.251	0.250		
AI	2.000	2.020		2.005	2.0045	2.0035	2.004		
AJ	0.023	0.043		0.033	0.033	0.033	0.033		
Accept/Reject									

Measured by: JFC
Date: 2015-08-29

Audited by: [Signature]
Date: 15-9-5

Rev	Date	Change	Revised by	Approved
B	02.09.24	Re-format; Added Rev. D	KJ	
C	02.10.11	Re-format; Added DT8682, DT8683, DT8684	KJ	
D	05.05.05	Added dimension AI	KJ/RF	
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